

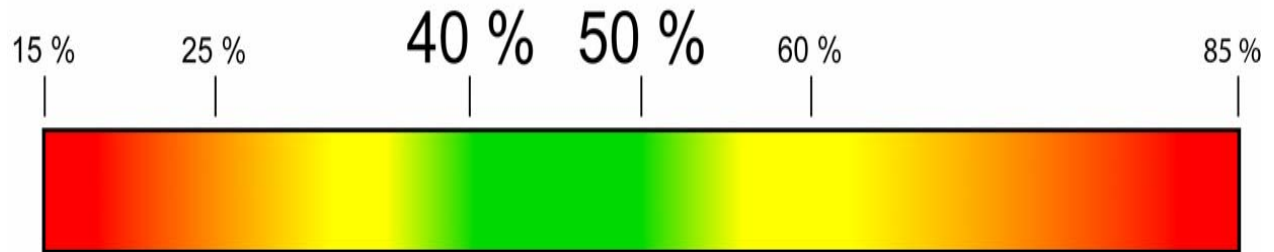
# XEROX

## Optimal Operating Conditions

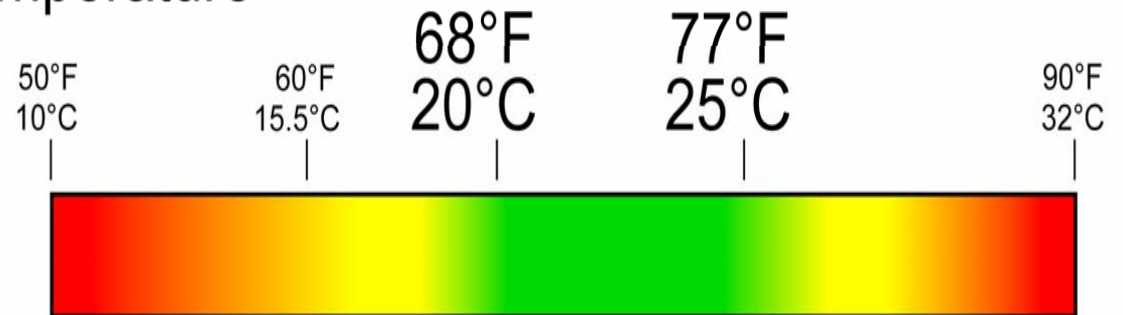
### Advantages to operating in the Optimal Green Zone

- Machine performance
- Optimize toner usage
- Productivity
- Image quality
- Customer Satisfaction

### Humidity



### Temperature



Machine is running in the normal / expected operating conditions



Machine is running in an environment outside of normal operating conditions; performance degradation is very likely



Machine is running in an environment that cannot be supported by Xerox service for Colour Stability or Colour Consistency issues. These types of problems can only be effectively resolved when operating conditions are in the Green zone